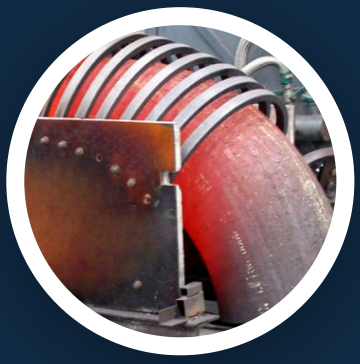
ISO 9001 · 14001 · 45001 | PED 2014/68/EU · TÜV Rheinland | AD 2000-Merkblatt | EN 764-5 | IBR Approved | ASME U-Stamp







BUTTWELD PIPE FITTINGS · PRODUCT BROCHURE 2026

ARSHYA PIPE FITTINGS PVT LTD

EN 10253-2 / -4 Type A & Type B and **ASME B16.9** fittings, long radius bends and fabricated spools in carbon, alloy, stainless, duplex and nickel alloys.

An ISO, PED, IBR and AD 2000 approved manufacturer · Works: Palwal, Haryana, India

arshyapipefittings.com

COMPANY PROFILE

MANUFACTURER & EXPORTER SINCE 2010

Arshya manufactures and exports **buttweld fittings, long radius bends and piping spools** in alloy steel, carbon steel, stainless steel, duplex, super duplex and nickel alloys, in all sizes, types and schedules / classes.

We make fittings to **ASME B16.9** and to **EN 10253-2 / -4, Type A and Type B**, with **EN 10204 3.1** certificates as standard and **3.2** with the inspection agency of your choice.

OUR MISSION

To provide the best quality product and service by maintaining high standards of manufacturing, at the correct price and with on-time delivery.

INDUSTRIES WE SUPPLY

- Power plants
- Refineries
- EPC contractors
- Chemical & petrochemical
- Oil & gas
- District heating
- Water treatment
- Offshore & shipbuilding
- Mining & metals



Our team at the Palwal works



Group manufacturing facility, Palwal, Haryana

2010	92,000	110	30+
ESTABLISHED	SQ FT WORKS	EMPLOYEES	EXPORT COUNTRIES



Hydraulic forming press



Induction hot forming



In-house heat treatment

BUTT-WELD FITTINGS

SEAMLESS · ASME B16.9 · EN 10253-2 / -4

TYPE: ELBOW, TEE, REDUCER, CAP, NIPPLE, BENDS, LATERALS AND CUSTOMISED FITTINGS

ALLOY STEEL, CARBON STEEL & LTCS

Size	½" NB to 72" NB, ASME B16.9 · EN 10253-2 Type A and Type B
Schedule	SCH 10 / 40 / 80 / 160 / XXS, or wall matched to the connecting EN pipe
Alloy steel	ASTM A234 WP5, WP9, WP11, WP12, WP22, WP91 EN 13CrMo4-5, 10CrMo9-10, X10CrMoVNb9-1, X10CrWMoVNb9-2
Carbon steel	ASTM A234 WPB EN P235GH TC1, P235GH TC2, P265GH
Low temp CS	ASTM A420 WPL6, WPL3 EN P355NH, P355NL1
High yield (pipeline)	MSS SP-75 / A860 WPHY52, WPHY60 EN L360NB, L420NB
Other services	Hot dip galvanising, sand blasting

STAINLESS STEEL & DUPLEX

Size	½" NB to 72" NB, ASME B16.9, MSS SP-43 · EN 10253-4
Schedule	SCH 10 / 40 / 80 / 160 / XXS
Stainless steel	ASTM A403 WP 304 / 304H / 304L / 316 / 316H / 316L / 316Ti / 309 / 310 / 317L / 321 / 347 / 904L / S31254 EN 1.4301, 1.4306, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571, 1.4539, 1.4547
Duplex steel	ASTM A815 UNS S31803, S32205, S32750, S32760 EN 1.4462, 1.4410, 1.4501

NICKEL ALLOYS

Size / schedule	½" NB to 72" NB, ASME B16.9 · SCH 10 / 40 / 80 / 160 / XXS
Copper-nickel	C70600 (90:10), C71500 (70:30), C71640
Nickel · Monel	UNS N02200, N02201 · N04400, N05500 · Alloy 20
Inconel · Incoloy	UNS N06600, N06601, N06625, N08800, N08810, N08825
Hastelloy	UNS N10276, N06022, N10665, N06455

Test certificate: EN 10204 3.1 / 3.2 · IBR Form III-C for IBR-scope items



ELBOWS



TEES



REDUCERS



CAPS

LONG RADIUS BENDS

3D · 5D · 6D · 8D · 10D · INDUCTION HOT BENDING

TYPE: LONG RADIUS BEND, PIGGABLE BEND, HOT BEND, CUSTOMISED BEND

ALLOY STEEL, CARBON STEEL & LTCS

Size	2" to 48"
Schedule	SCH 20 to XXS, in 3D, 5D, 6D, 8D, 10D
Alloy steel	ASTM A234 WP5, WP9, WP11, WP12, WP22, WP91 EN 13CrMo4-5, 10CrMo9-10, X10CrMoVNb9-1, X10CrWMoVNb9-2
Carbon steel	ASTM A234 WPB EN P235GH TC1, P235GH TC2, P265GH
Low temp CS	ASTM A420 WPL6, WPL3 EN P355NH, P355NL1
High yield (pipeline)	A860 WPHY52, WPHY60 EN L360NB, L420NB

STAINLESS STEEL & DUPLEX

Size / schedule	2" to 48" · SCH 10 to XXS, in 3D, 5D, 6D, 8D, 10D
Stainless steel	ASTM A403 WP 304 / 304H / 304L / 316 / 316H / 316L / 316Ti / 309 / 310 / 317L / 321 / 347 / 904L / S31254 EN 1.4301, 1.4306, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571, 1.4539, 1.4547
Duplex steel	ASTM A815 UNS S31803, S32205, S32750, S32760 EN 1.4462, 1.4410, 1.4501

NICKEL ALLOYS

Size / schedule	2" to 48" · SCH 10 to SCH 80, in 3D, 5D, 6D, 8D, 10D
Copper-nickel	C70600 (90:10), C71500 (70:30), C71640
Nickel · Monel	UNS N02200, N02201 · N04400, N05500 · Alloy 20
Inconel · Incoloy	UNS N06600, N06601, N06625, N08800, N08810, N08825
Hastelloy	UNS N10276, N06022, N10665, N06455
Tolerances	Minimum wall thickness, ovality and tangent length as specified; no wrinkles

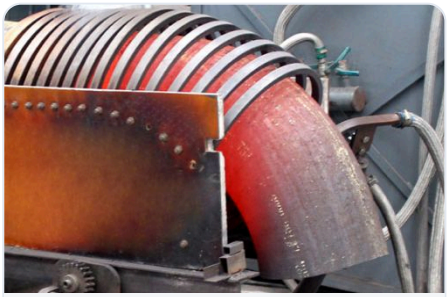
Test certificate: EN 10204 3.1 / 3.2 · IBR Form III-C for IBR-scope items



180° RETURN BENDS



LONG RADIUS BENDS



INDUCTION HOT BENDING

WELDED FITTINGS

LARGE BORE · 6" TO 72" NB · WPW / WX

ALLOY STEEL, CARBON STEEL & LTCS

Size	6" NB to 72" NB, ASME B16.9 · EN 10253-2
Schedule	SCH 10 / 40 / 80
Alloy steel	ASTM A234 WP5, WP9, WP11, WP12, WP22, WP91 EN 13CrMo4-5, 10CrMo9-10, X10CrMoVNb9-1, X10CrWMoVNb9-2
Carbon steel	ASTM A234 WPB-W EN P235GH TC1, P235GH TC2, P265GH
Low temp CS	ASTM A420 WPL6, WPL3 EN P355NH, P355NL1
High yield (pipeline)	A860 WPHY52, WPHY60 EN L360NB, L420NB
Other services	Hot dip galvanising, sand blasting

STAINLESS STEEL & DUPLEX

Size / schedule	6" NB to 72" NB, ASME B16.9, MSS SP-43 · SCH 10 / 40 / 80
Stainless steel	ASTM A403 WP-W / WP-WX 304 / 304H / 304L / 316 / 316H / 316L / 316Ti / 309 / 310 / 317L / 321 / 347 / 904L / S31254 EN 1.4301, 1.4306, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571, 1.4539, 1.4547
Duplex steel	ASTM A815 UNS S31803, S32205, S32750, S32760 EN 1.4462, 1.4410, 1.4501

NICKEL ALLOYS

Size / schedule	6" NB to 72" NB, ASME B16.9 · SCH 10 / 40 / 80
Copper-nickel	C70600 (90:10), C71500 (70:30), C71640
Nickel · Monel	UNS N02200, N02201 · N04400, N05500 · Alloy 20
Inconel · Incoloy	UNS N06600, N06601, N06625, N08800, N08810, N08825
Hastelloy	UNS N10276, N06022, N10665, N06455

Test certificate: EN 10204 3.1 / 3.2 · IBR Form III-C for IBR-scope items



LARGE BORE WELDED ELBOWS



CARBON STEEL FITTINGS

CUSTOMISED FABRICATION

PIPING SPOOLS · LATERALS · BARRED TEES

ALLOY STEEL, CARBON STEEL & LTCS

Alloy steel	ASTM A387 Gr. 5, 9, 11, 22 & 91 EN 13CrMo4-5, 10CrMo9-10, X10CrMoVNb9-1, X10CrWMoVNb9-2
Carbon steel	IS 2062, ASTM A516 Gr. 60 & 70 EN P235GH TC1, P235GH TC2, P265GH
Low temp	ASTM A420 WPL6, WPL3 EN P355NH, P355NL1
High yield	A860 WPHY52, WPHY60 EN L360NB, L420NB

STAINLESS STEEL & DUPLEX

Stainless steel	ASTM A240 TP 304 / 304H / 304L / 316 / 316L / 316Ti / 309 / 310 / 321 / 347 / 904L / S31254 EN 1.4301, 1.4306, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571, 1.4539, 1.4547
Duplex steel	UNS S31803, S32205, S32750, S32760 EN 1.4462, 1.4410, 1.4501



LATERALS



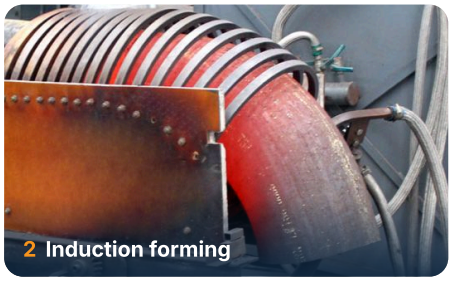
BARRED TEES & SPOOLS

IN-HOUSE FACILITY

Cutting, hot and cold forming, pressing, rolling, welding, heat treatment, machining, pickling, hydrostatic testing, ball passing, passivation and anti-rust coating, with durable export packing. Every product comes with a manufacturer test certificate; any reputed national or international third-party inspection can be arranged for 3.1 / 3.2 certification.



1 Cutting



2 Induction forming



3 Heat treatment



4 Bevelling & machining



5 PMI & inspection



6 Packing & dispatch

QUALITY POLICY

APPROVALS · TESTING · DOCUMENTS

Maintaining quality is our main vision. Our policy is clearly defined, comprehensive and formalised. We set and achieve quality targets for every job a client entrusts to us, and our quality-control procedures are designed so that nothing is left to chance. We are committed to:

- Utmost satisfaction of client expectations
- Consistent and continuous quality improvement
- Innovative, cost- and time-effective service
- Fulfilment of defined quality objectives
- Continuous evaluation of the market to explore challenging areas of operation

APPROVALS

PED 2014/68/EU
Material manufacturer, TÜV Rheinland (NB 0035)

AD 2000-Merkblatt
W0 and HP 0

EN 764-5
Material manufacturer certification

IBR
Chief Inspector of Boilers, Haryana · Form III-C

ISO 9001 · 14001 · 45001
Quality, environment, health & safety

ASME U-Stamp
Pressure vessel fabrication

TESTING

- Chemical analysis; tensile, impact and hardness tests to the ordered specification
- PMI on every order
- Visual and dimensional inspection
- NDT: PT and MT; UT and RT as ordered
- Hydrostatic testing on request
- NACE MR0175 / ISO 15156 hardness for sour service on request

DOCUMENTS & INSPECTION

- EN 10204 3.1 certificate as standard, with heat-number traceability on every piece
- EN 10204 3.2 witnessed by TÜV, Lloyd's Register, Bureau Veritas, DNV, SGS or your inspector
- IBR Form III-C for IBR-scope items
- Certificate of conformance and dimensional report
- Inspection and test plan on request



Positive material identification (PMI) before dispatch

TRUSTED BY EPCS, OEMS AND PLANT OWNERS

OUR CLIENTS





Seaworthy export packing: bevel ends protected, every piece marked and traceable

ARSHYA PIPE FITTINGS PVT LTD

IBR FITTINGS · ARSHYA PIPE FITTINGS

CONTACT

Anuj Nagpal, Sales Manager
anuj.nagpal@arshyafittings.com
marketing@arshyafittings.com
Mobile / WhatsApp: +91 86552 00777
Office: +91-22-4481-8932

HEAD OFFICE

Office no. 90, Om Heera Panna Mall, Oshiwara, Jogeshwari West, Mumbai 400102, Maharashtra, India

WORKS

Piyala-Dundsa Road, Village Dundsa, District Palwal, Haryana 121102, India

arshyapipefittings.com · ibrfittings.com

For a quotation, send: product and type, size and wall / schedule, grade and standard (ASTM / ASME or EN), certificate (3.1 or 3.2) and inspection agency, quantity and delivery terms.